



Dart Aerospace Ltd.
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RBW1805G01731-3G-1

Job Sheet 172704



Part No: RBW1805G01731-3G-1

Job Qty: 3 ea

Part Name: Top Plate



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 2/21/18

Job Tracking No:

Due Date: 2/27/18

Created By: Michelle Gagnon-Donovan

Type: SOLD

Description:

Note: DWG RBW1805G01731-3G REV 3 IPP REV A 18.02.20 NEW ISSUE FK VERIFY DP

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	3 Ea	2/26/18	2/26/18	0.00	0.00	Start Up Waterjet2		DE 18/03/10
100	Waterjet	3 pcs	2/26/18	2/26/18	0.75	0.92	Waterjet 2 OMAX		DE 18/03/10
110	QC	3 pcs	2/26/18	2/26/18	0.00	0.00	QC2 Waterjet-4		DE 18/03/10
120	CNC Vertical Machining	3 pcs	2/27/18	2/27/18	0.00	3.00	MORI NV5000-1		DE 18/03/18
130	QC	3 pcs	2/27/18	2/27/18	0.00	0.00	QC2 Machining-5		DE 18/03/18
140	QC	3 pcs	2/27/18	2/27/18	0.00	0.00	QC8 Machining-5		DE 18-03-21
170	Packaging	3 pcs	2/27/18	2/27/18	0.00	0.00	Packaging3-2		
180	QC21-SA	3 Ea	2/27/18	2/27/18	0.00	0.00	QC21		GA 167

Part Op 100 - 1-Cut as per Dwg Dwg Rev: 3 Prog Rev: 3 2-Deburr if necessary
 Descriptions: 120 - 1-Machine as per folio FB FOLIO REV: _____ DWG REV: _____ 2-Deburr
 130 - Engrave T/N number using Marktronic engraver as per DWG
 170 - Identify and Stock

DAS
21
9-00

MAR 27 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M304B0.625X6.000	304 Bar 0.625 X 6.000"	1.5000 ft (.5 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M304B0.625X6.000	2	0	0

Part Specifications

Specifications could not be found.

Plex 2/21/18 3:38 PM Dart.Gagnon.Michelle

AEROSPACE
No. S049861

AEROSPACE
No. S049861

Contain: 3G-1

Part: RBW102
No: 172704
S049861

Serial No. 3

Revised

Inspector:

Unit 101 Maple Street
1270 Aberdeen Street
Newbury, ON K6A 1K7
CANADA
TEL.: 1 813 632-5200
Email: sales@datasec.com
www.datasec.com

Date: 03/10/18

INSPECTION SHEET

Rev	Date	Change	Revised by	Approved
A	14.07.31	New Issue	KJ	

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

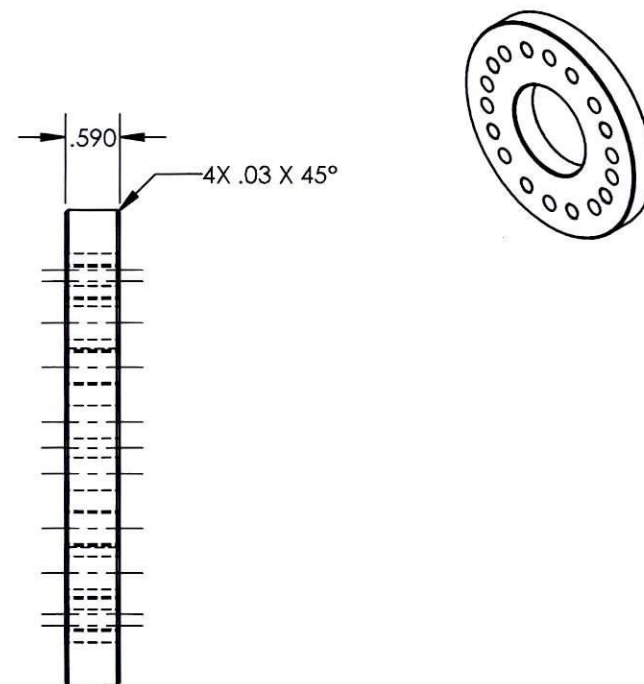
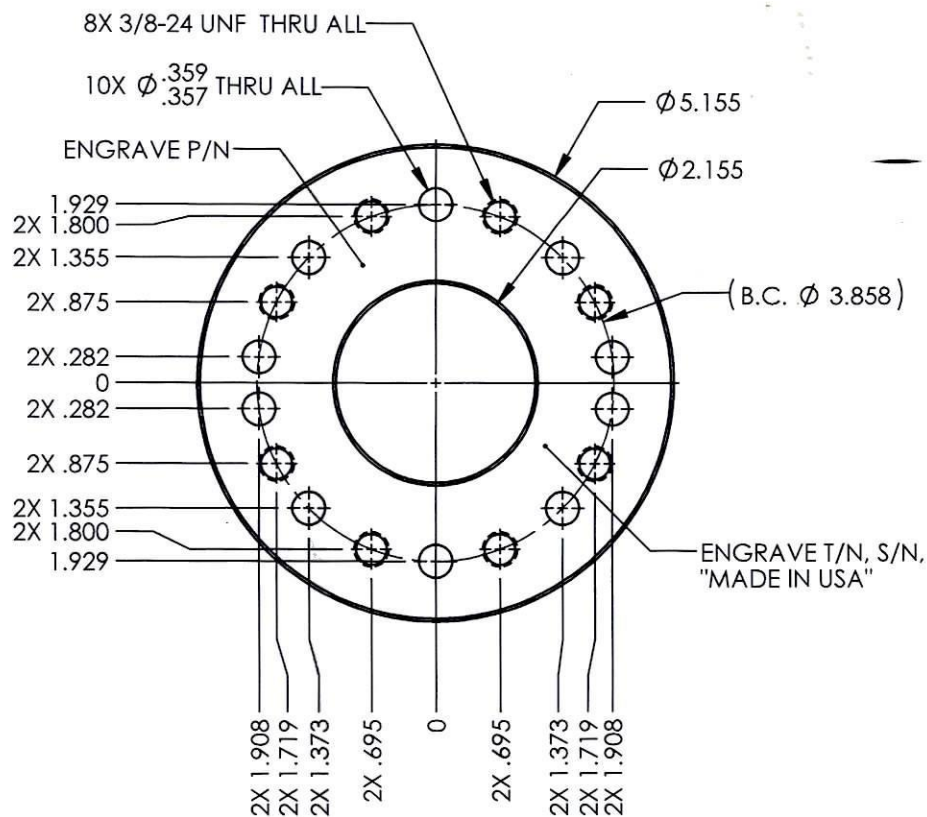
QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐			
Date : _____	Step #: _____	QTY Effective : _____		MRB (QS1042) Approval	
Description Work Order Deviation		Disposition		Completed By	
				Lead hand / Supervisor Approval Verification	
				QC / QA Coordinator Approval	
Root Cause		FAULT CATEGORY			
Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐	No Re-verification ☐ Operator ☐ Offset/Setup ☐ Supplier ☐ Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐	Pressure/Forced ☐ Bending ☐ Centre Not Concentric ☐ Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐	Temperature/Cure ☐ Set-up ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Inspection Incomplete/Unqualified ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes ☐	Power Loss/Surge ☐ Folio/Program ☐ Grain ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Misabeled ☐ Fit/Function ☐ Misaligned/off center ☐	Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence ☐
OTHER : _____					

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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
2	15-0288	-1 CH'D DIM WAS Ø.355 THRU IS Ø.3564-.3555 THRU.	9/2/2015	RJC	JAG
3	17-0143	-1 CH'D DIM'S WAS 10X Ø.3564/.3555 THRU IS 10X Ø.359/.357 THRU ALL. WAS 1.800 IS 2X 1.800. WAS 1.355 IS 2X 1.355. WAS .875 IS 2X .875. WAS .282 IS 2X .282. WAS .282 IS 2X .282. WAS .875 IS 2X .875. WAS 1.355 IS 2X 1.355. WAS 1.800 IS 2X 1.800. WAS 1.908 IS 2X 1.908. WAS 1.719 IS 2X 1.719. WAS 1.373 IS 2X 1.373. WAS .695 IS 2X .695. WAS .695 IS 2X .695. WAS 1.373 IS 2X 1.373. WAS 1.719 IS 2X 1.719. WAS 1.908 IS 2X 1.908. CH'D ENGRAVE NOTE WAS ENGRAVE P/N: "RBW1805G03351-3G" IS ENGRAVE P/N.	6/19/2017	RJC	JAG



(-1)
TOP PLATE

DART AEROSPACE	
TITLE MVA REMOVAL TOOL	
DWG NO. RBW1805G01731-3G-1	REV 3
MAT'L S.S.	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES
HEAT TREAT	.XXX ± .005 FRACTIONS ± 1/8
FINISH	.XX ± .01 ANGLES ± 5°
SPEC	.X ± .1 SURFACES = 125/
DRAWN BY: RJC 06/19/2017	1. BREAK ALL SHARP EDGES .015 X 45° OR .015R
CHECKED: DD 06/22/2017	2. DIMENSIONAL LIMITS APPLY AFTER PLATING
OPPS APPR: AA 06/26/2017	3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009
QA APPR: JL 06/28/2017	USED ON MODEL
APPROVED: JAG 07/03/2017	AW139
SCALE 1:2	DATE 6/19/2017
SHEET 2 OF 6	